

Materialprüfungsamt Nordrhein-Westfalen

Prüfen • Überwachen • Zertifizieren

Certificate of constancy of performance

0432-CPR-00099-10

Version 02

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

ECO TS-14EN, TS-20, ECO TS-50

Door Closer with a controlled closing-sequence for single- and double leaf doors in accordance with the combination and classification in Annex 2

placed on the market under the name or trade mark of

ECO Schulte GmbH & Co.KG

Iserlohner Landstraße 89
58706 Menden, Germany

and produced in the manufacturing plant(s)

DO 2.32

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the standard(s)

EN 1154:1996/A1:2002/AC:2006

under **system 1** for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the

constancy of performance of the construction product.

This certificate was first issued on 27.10.2017 and will remain valid until 27.10.2022 as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Dortmund, 28th November 2018



By order

Dipl.-Ing. Friedrich
Head of Certification Body

This Certificate consists of 1 page and 2 annex(es).
This Certificate replaces the Certificate no. 0432-CPR-00099-10 dated
27.10.2017, Version 01.



The original of this document was issued in German language.

In case of doubt only the German version is valid.

**Manufacturing plant**

Product	Manufacturing plant
Door closer with standard arm	DO2.32

List of Products

Type:	“ECO TS-14EN“
Description:	Hydraulic door closer with controlled closing sequence
Arm system:	standard arm assembly
Installation:	Door-leaf fixing, pull side in accordance with manufacturer specification (standard installation) Frame fixing, push side in accordance with manufacturer specification
Size:	2/3/4
Classification:	Door-leaf fixing, pull side (standard installation) 4 8 2/3/4 1 1 3 Frame fixing, push side 3 8 2/3/4 1 1 3
Manufacturing Plant:	DO 2.32
Remarks:	Closing force adjustment via change of position. Optionally with and without mounting plate

Intended use:

On single- and double leaf fire- and smoke protection doors

Essential properties	Clauses with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-closing	5.2.1 general 5.2.3 closing torque 5.2.4 opening torque 5.2.5 efficiency 5.2.6 closing time 5.2.7 opening angle Door-leaf fixing, pull side Frame fixing, push side 5.2.8 overload test 5.2.9 temperature dependence 5.2.10 leakage 5.2.11 damage 5.2.12 latch regulation 5.2.13 back check 5.2.14 delayed action 5.2.15 adjustable force 5.2.16 play at zero point position 5.2.18 use on fire-/ smoke doors	passed passed (size 2/3/4) passed (size 2/3/4) passed (size 2/3/4) passed class 4: passed class 3: passed passed passed passed passed not applicable not applicable passed (size 2/3/4) not applicable class 1: passed
Durability Self-closing	5.2.2 durability 5.2.17.1 corrosion resistance 5.2.17.2 corrosion resistance 5.2.17.3 corrosion resistance	class 8 (500 000 cycles): passed class 3 (96h): passed class 3 (96h): passed class 3 (96h): passed
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.

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Type:	“ECO TS-20“
Description:	Hydraulic door closer with controlled closing sequence and back check
Arm system:	standard arm assembly
Installation:	Door-leaf fixing, pull side in accordance with manufacturer specification (standard installation) Frame fixing, push side in accordance with manufacturer specification
Size:	2/3/5
Classification:	Door-leaf fixing, pull side (standard installation) 4 8 2/3/5 1 1 3 Frame fixing, push side 3 8 2/3/5 1 1 3
Manufacturing Plant:	DO 2.32
Remarks:	Closing force adjustment via change of position. Optionally with and without mounting plate

Intended use:

On single- and double leaf fire- and smoke protection doors

Essential properties	Clauses with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-closing	5.2.1 general 5.2.3 closing torque 5.2.4 opening torque 5.2.5 efficiency 5.2.6 closing time 5.2.7 opening angle Door-leaf fixing, pull side Frame fixing, push side 5.2.8 overload test 5.2.9 temperature dependence 5.2.10 leakage 5.2.11 damage 5.2.12 latch regulation 5.2.13 back check 5.2.14 delayed action 5.2.15 adjustable force 5.2.16 play at zero point position 5.2.18 use on fire-/ smoke doors	passed passed (size 2/3/5) passed (size 2/3/5) passed (size 2/3/5) passed class 4: passed class 3: passed passed passed passed passed passed (size 2/3/5) not applicable passed (size 2/3/5) not applicable class 1: passed
Durability Self-closing	5.2.2 durability 5.2.17.1 corrosion resistance 5.2.17.2 corrosion resistance 5.2.17.3 corrosion resistance	class 8 (500 000 cycles): passed class 3 (96h): passed class 3 (96h): passed class 3 (96h): passed
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.

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Type:	“ECO TS-50 EN 1-5“
Description:	Hydraulic door closer with controlled closing sequence and back check
Arm system:	standard arm assembly
Installation:	Door-leaf fixing, pull side in accordance with manufacturer specification (standard installation) Frame fixing, push side in accordance with manufacturer specification
Size:	1 - 5
Classification:	Door-leaf fixing, pull side (standard installation) 4 8 1-5 1 1 3 Frame fixing, push side 3 8 1-5 1 1 3
Manufacturing Plant:	DO 2.32
Remarks:	Optionally with and without mounting plate

Intended use:

On single- and double leaf fire- and smoke protection doors

Essential properties	Clauses with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-closing	5.2.1 general 5.2.3 closing torque 5.2.4 opening torque 5.2.5 efficiency 5.2.6 closing time 5.2.7 opening angle Door-leaf fixing, pull side Frame fixing, push side 5.2.8 overload test 5.2.9 temperature dependence 5.2.10 leakage 5.2.11 damage 5.2.12 latch regulation 5.2.13 back check 5.2.14 delayed action 5.2.15 adjustable force 5.2.16 play at zero point position 5.2.18 use on fire-/ smoke doors	passed passed (size 1-5) passed (size 1-5) passed (size 1-5) passed class 4: passed class 3: passed passed passed passed passed passed (size 1-5) not applicable passed (size 1-5) not applicable class 1: passed
Durability Self-closing	5.2.2 durability 5.2.17.1 corrosion resistance 5.2.17.2 corrosion resistance 5.2.17.3 corrosion resistance	class 8 (500 000 cycles): passed class 3 (96h): passed class 3 (96h): passed class 3 (96h): passed
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.

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Type:	“ECO TS-50 EN 2-6”
Description:	Hydraulic door closer with controlled closing sequence and back check
Arm system:	standard arm assembly
Installation:	Door-leaf fixing, pull side in accordance with manufacturer specification (standard installation) Frame fixing, push side in accordance with manufacturer specification
Size:	2 - 6
Classification:	Door-leaf fixing, pull side (standard installation) 4 8 2-6 1 1 4 Frame fixing, push side 3 8 2-6 1 1 4
Manufacturing Plant:	DO 2.32
Remarks:	Optionally with and without mounting plate

Intended use:

On single- and double leaf fire- and smoke protection doors

Essential properties	Clauses with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-closing	5.2.1 general 5.2.3 closing torque 5.2.4 opening torque 5.2.5 efficiency 5.2.6 closing time 5.2.7 opening angle Door-leaf fixing, pull side Frame fixing, push side 5.2.8 overload test 5.2.9 temperature dependence 5.2.10 leakage 5.2.11 damage 5.2.12 latch regulation 5.2.13 back check 5.2.14 delayed action 5.2.15 adjustable force 5.2.16 play at zero point position 5.2.18 use on fire-/ smoke doors	passed passed (size 2-6) passed (size 2-6) passed (size 2-6) passed class 4: passed class 3: passed passed passed passed passed passed passed (size 2-6) not applicable passed (size 2-6) not applicable class 1: passed
Durability Self-closing	5.2.2 durability 5.2.17.1 corrosion resistance 5.2.17.2 corrosion resistance 5.2.17.3 corrosion resistance	class 8 (500 000 cycles): passed class 4 (240h): passed class 4 (240h): passed class 4 (240h): passed
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.